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**DEWALT**®

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**D28730**



XXXX XX XX

FIG.1

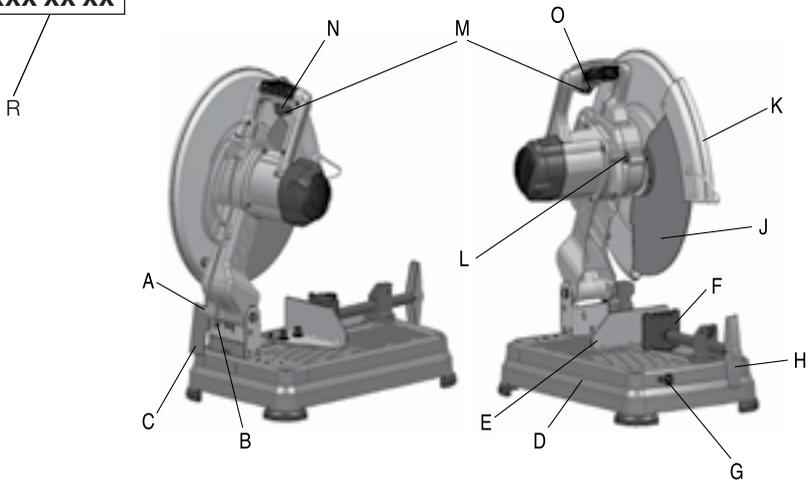


FIG.2

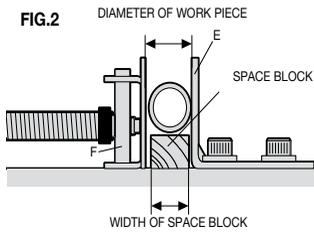


FIG.3

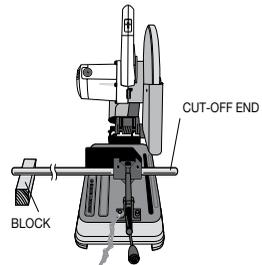


FIG.4

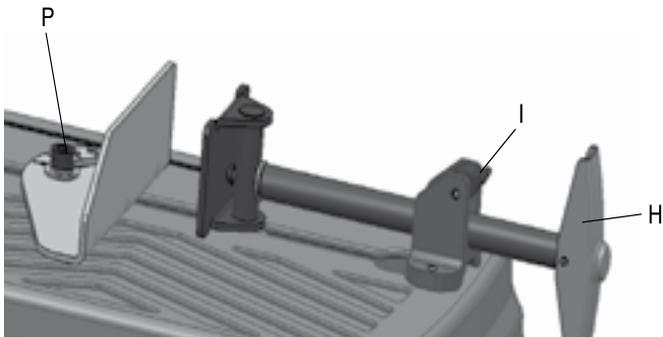


FIG.5

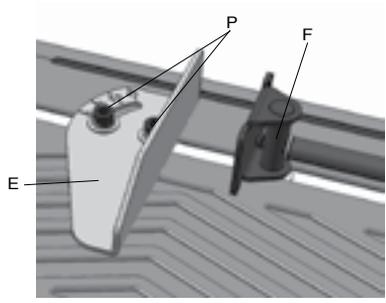


FIG.6

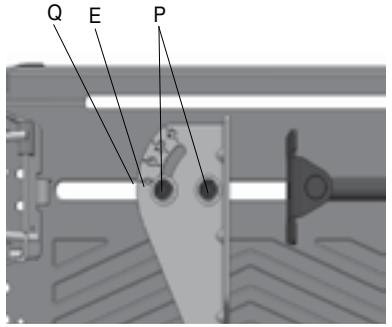


FIG.7

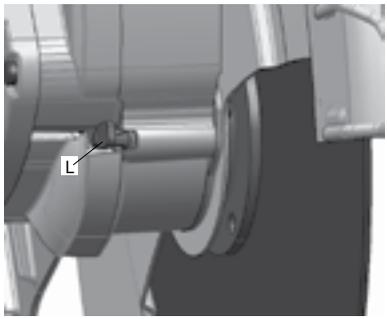


FIG.8

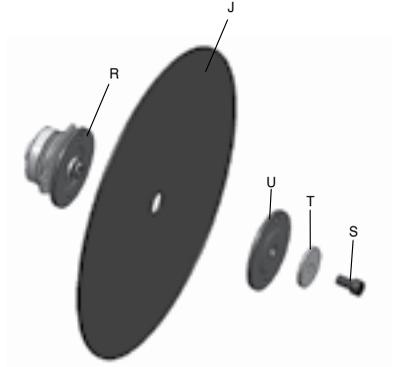
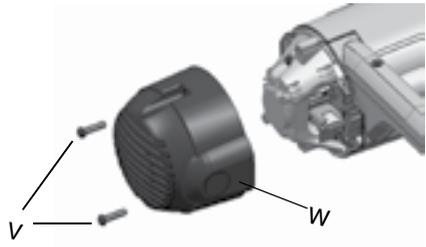
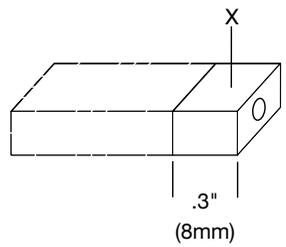


FIG.9



# CHOP SAW

## D28730

### Congratulations!

You have chosen a DEWALT tool. Years of experience, thorough product development and innovation make DEWALT one of the most reliable partners for professional power tool users.

### Technical Data

		D28730-IN
Voltage	V	220-240
Power input	W	2300
Frequency	Hz	50/60
No-load speed	/min	4000
Wheel diameter	mm	355
Wheel thickness	mm	3.00

### Definitions: Safety Guidelines

The definitions below describe the level of severity for each signal word. Please read the manual and pay attention to these symbols.



**DANGER:** Indicates an imminently hazardous situation which, if not avoided, **will** result in **death or serious injury**.



**WARNING:** Indicates a potentially hazardous situation which, if not avoided, **could** result in **death or serious injury**.



**CAUTION:** Indicates a potentially hazardous situation which, if not avoided, **may** result in **minor or moderate injury**.

**NOTICE:** Indicates a practice **not related to personal injury** which, if not avoided, **may** result in **property damage**.



Denotes risk of electric shock.



Denotes risk of fire.



**WARNING:** To reduce the risk of injury, read the instruction manual.

### General Power Tool Safety Warnings



**WARNING! Read all safety warnings and all instructions.** Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury.

#### SAVE ALL WARNINGS AND INSTRUCTIONS FOR FUTURE REFERENCE

The term "power tool" in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

#### 1) WORK AREA SAFETY

- Keep work area clean and well lit.** Cluttered or dark areas invite accidents.
- Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust. Power tools create sparks which may ignite the dust or fumes.
- Keep children and bystanders away while operating a power tool.** Distractions can cause you to lose control.

#### 2) ELECTRICAL SAFETY

- Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools.** Unmodified plugs and matching outlets will reduce risk of electric shock.
- Avoid body contact with earthed or grounded surfaces such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is earthed or grounded.
- Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.
- Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts.** Damaged or entangled cords increase the risk of electric shock.
- When operating a power tool outdoors, use an extension cord suitable for outdoor use.** Use of a cord suitable for outdoor use reduces the risk of electric shock.
- If operating a power tool in a damp location is unavoidable, use a residual**

**current device (RCD) protected supply.**  
Use of an RCD reduces the risk of electric shock.

**3) PERSONAL SAFETY**

- a) **Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.** A moment of inattention while operating power tools may result in serious personal injury.
- b) **Use personal protective equipment. Always wear eye protection.** Protective equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.
- c) **Prevent unintentional starting. Ensure the switch is in the off position before connecting to power source and/or battery pack, picking up or carrying the tool.** Carrying power tools with your finger on the switch or energising power tools that have the switch on invites accidents.
- d) **Remove any adjusting key or wrench before turning the power tool on.** A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
- e) **Do not overreach. Keep proper footing and balance at all times.** This enables better control of the power tool in unexpected situations.
- f) **Dress properly. Do not wear loose clothing or jewellery. Keep your hair, clothing and gloves away from moving parts.** Loose clothes, jewellery or long hair can be caught in moving parts.
- g) **If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.** Use of dust collection can reduce dust-related hazards.

**4) POWER TOOL USE AND CARE**

- a) **Do not force the power tool. Use the correct power tool for your application.** The correct power tool will do the job better and safer at the rate for which it was designed.
- b) **Do not use the power tool if the switch does not turn it on and off.** Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
- c) **Disconnect the plug from the power source and/or the battery pack from the power tool before making any**

**adjustments, changing accessories, or storing power tools.** Such preventive safety measures reduce the risk of starting the power tool accidentally.

- d) **Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool.** Power tools are dangerous in the hands of untrained users.
- e) **Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use.** Many accidents are caused by poorly maintained power tools.
- f) **Keep cutting tools sharp and clean.** Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
- g) **Use the power tool, accessories and tool bits etc., in accordance with these instructions taking into account the working conditions and the work to be performed.** Use of the power tool for operations different from those intended could result in a hazardous situation.

**5) SERVICE**

- a) **Have your power tool serviced by a qualified repair person using only identical replacement parts.** This will ensure that the safety of the power tool is maintained.

**Additional Safety Instructions for Chopsaws**

- **Always wear proper eye and respiratory protection.**
- **Before using, inspect the cutting wheel for cracks or flaws. If such a crack or flaw is evident, discard the wheel. The wheel should also be inspected whenever you think the tool may have been dropped. Flaws may cause wheel breakage.**
- **When starting the tool with a new or replacement wheel or if you are unsure of the condition of the wheel, hold the tool in a well protected area and let it run for one minute. If the wheel has an undetected crack or flaw, it should burst in less than one minute. Never start the tool with a person in line with the wheel. This includes the operator.**
- **In operation, avoid bouncing the wheel or giving it rough treatment. If this occurs, stop**

the tool and inspect the wheel for cracks or flaws.

- Clean your chop saw periodically following the procedure in this manual.
- Do not remove wheel guards or base.
- **ALWAYS USE THE VISE OR SPECIAL FIXTURE TO CLAMP WORK SECURELY.** Other aids such as spring, bar, or C-clamps may be appropriate for certain sizes and shapes of workpiece. Use care in selecting and placing these clamps and make a dry run before making a cut.
- Use only 14" type 1 wheels rated at 4100 rpm or higher.
- Allow cut off parts to cool before handling.
- Do not attempt to cut wood or plastic with this tool.
- **NEVER CUT MAGNESIUM WITH THIS TOOL.**
- Use chop saw in a well-ventilated area.
- Turn chop saw off before removing any pieces from the base.
- **DO NOT CUT ELECTRICALLY LIVE MATERIAL.**
- Do not use circular saw blades or any other toothed blades with this tool. Serious injury may result.
- **DO NOT OPERATE THIS TOOL NEAR FLAMMABLE LIQUIDS, GASES OR DUST.** Sparks or hot chips from cutting or arcing motor brushes may ignite combustible materials.
- Warning to ensure that the abrasive cutting-off wheel is correctly fitted and tightened before use including an instruction to run the machine at no-load for 30 s in a safe position, and to stop immediately and replace the cutting-off wheel if there is considerable vibration.
- Do not use the side of the abrasive wheel as a deburring grinder. This will substantially weaken the wheel creating an unsafe condition. The wheel may come apart.



**CAUTION: Wear appropriate hearing protection during use.** Under some conditions and duration of use, noise from this product may contribute to hearing loss.



**CAUTION: Spark deflector will get hot.** Avoid touching or adjusting while hot. Keep cordset and materials away from spark deflector.

- Avoid prolonged contact with dust from

power sanding, sawing, grinding, drilling, and other construction activities. Wear protective clothing and wash exposed areas with soap and water. Allowing dust to get into your mouth, eyes, or lay on the skin may promote absorption of harmful chemicals.



**WARNING:** Always use NIOSH/ OSHA approved respiratory protection appropriate for the dust exposure. Direct particles away from face and body. For your convenience and safety, the following warnings are on your Heavy-Duty 14" (355mm) Chop Saw:



**FOR SAFE OPERATION READ THE INSTRUCTION MANUAL.**

- **DO NOT USE TOOTHED BLADES.**
- **USE ONLY REINFORCED WHEELS RATED 4100 RPM OR HIGHER.**
- **WHEN SERVICING USE ONLY IDENTICAL REPLACEMENT PARTS.**
- **ALWAYS: WEAR EYE PROTECTION, USE GUARDS, CLAMP WORK IN VISE, USE PROPER RESPIRATORY PROTECTION.**
- **DO NOT EXPOSE TO RAIN OR USE IN DAMP LOCATIONS.**
- **ONLY USE CHOP SAW WHEEL OF A MAX. THICKNESS OF 3.00MM AND A MAX. DIAMETER OF 355mm.**

## Residual Risks

- The following risks are inherent to the use of these machines:
  - Injuries caused by touching the rotating parts.
  - Injuries caused by disruption of the cutting disc.
- These risks are most evident:
  - Within the range of operation.
  - Within the range of the rotating machine parts.
- In spite of the application of the relevant safety regulations and the implementation of safety devices, certain residual risks cannot be avoided. These are:
  - Impairment of hearing.
  - Risk of accidents caused by the uncovered parts of the rotating cutting disc.
  - Risk of injury when changing the disc.
  - Risk of squeezing fingers when opening the guards.

## Markings on Tool

The following pictograms are shown on the tool:



Read instruction manual before use.



Wear eye protection.



Wear ear protection.



Bore diameter.

## DATE CODE POSITION

The date code (R), which also includes the year of manufacture, is printed into the housing surface that forms the mounting joint between tool and battery.

Example:

2018 XX XX

Year of Manufacture

## Package Contents

The package contains:

- 1 Chop saw
- 1 Hex Key
- 1 Instruction manual
- 1 Wheel

- Check for damage to the tool, parts or accessories which may have occurred during transport.
- Take the time to thoroughly read and understand this manual prior to operation.

## Description (fig. 1,4)



**WARNING:** Never modify the power tool or any part of it. Damage or personal injury could result.

- A. Lock Pin
- B. Spark Deflector Screw
- C. Spark Deflector
- D. Base
- E. Fence
- F. Vise
- G. 8mm Hex Wrench
- H. Crank
- I. Vise LEVER
- J. Wheel

- K. Guard
- L. Spindle Lock
- M. Trigger Switch
- N. Padlock Hole
- P. Fence Bolts
- O. Lock on Switch

## INTENDED USE

Your D28730 chop saw has been designed for the cutting of variously shaped steel materials.

**DO NOT** use under wet conditions or in presence of flammable liquids or gases.

The D28730 chop saw is a professional power tool.

**DO NOT** let children come into contact with the tool. Supervision is required when inexperienced operators use this tool.

## Electrical Safety

The electric motor has been designed for one voltage only. Always check that the power supply corresponds to the voltage on the rating plate.



Your DEWALT tool is double insulated; therefore no earth wire is required.

If the supply cord is damaged, it must be replaced by a specially prepared cord available through the DEWALT service organisation.

## Using an Extension Cable

If an extension cable is required, use an approved 3-core extension cable suitable for the power input of this tool (see **Technical Data**). The minimum conductor size is 1.5 mm<sup>2</sup>; the maximum length is 30 m.

When using a cable reel, always unwind the cable completely.

## Connecting to the Mains

The mains supply to be used for this machine must be equipped with a 16 A cut-out fuse with time delay.

## Voltage Drops

Inrush currents cause short-time voltage drops. Under unfavourable power supply conditions, other equipment may be affected.

If the system impedance of the power supply is lower than 0.11 Ω, disturbances are unlikely to occur.

## POWER SUPPLY

Be sure your power supply agrees with the nameplate marking. A voltage decrease of more than 10% will cause a loss of power and overheating.

## CUTTING CAPACITY

The wide vise opening and high pivot point provide cutting capacity for many large pieces. Use the cutting capacity chart to determine total maximum size of cuts that can be made with a new wheel.



**CAUTION:** CERTAIN LARGE, CIRCULAR OR IRREGULARLY SHAPED OBJECTS MAY REQUIRE ADDITIONAL HOLDING MEANS IF THEY CANNOT BE HELD SECURELY IN VISE.



**CAUTION:** DO NOT CUT MAGNESIUM WITH THIS TOOL.

## Maximum Cutting Capacity

**NOTE:** Capacity shown on chart assumes no wheel wear and optimum fence position.

Workpiece Shape			 A x B	
90° Cutting angle	A = 130 mm (5-1/8")	A = 120 mm (4-3/4")	115 mm x 130 mm (4-1/2" x 5-1/8")	A = 135 mm (5-5/16")
45° Cutting angle	A = 115 mm (4-1/2")	A = 102 mm (4")	110 mm x 102 mm (4-5/16" x 4")	A = 110 mm (4-5/16")

## Use

### To Carry (fig. 1)

Fold down unit to position where you can carry the saw. Push in lock pin (A) to lock arm down. Installing tool rest (fig.3)

### UnLocking (fig. 1)

To unlock tool and raise head, depress motor arm slightly and pull lock pin (A) out. Motor arm will then pivot upward.

### Spark Deflector Adjustment (fig. 1)

To best deflect sparks away from surrounding persons and materials, loosen the screw (B), adjust the spark deflector (C) and then retighten screw. Do not allow cordset to come into contact with deflector or sparks as damage to cordset may occur.

### Trigger Switch (fig. 1)

To start the tool, depress the trigger switch (M). To turn the tool off, release the trigger switch. Keep hands and material from wheel until it has coasted to a stop. To prevent unauthorized use of tool, install a standard padlock (not included) into the padlock hole (N) located in the trigger.

### Material Clamping and Supporting

- Angles are best clamped and cut with both legs resting against base.
- A spacer block slightly narrower than the work piece can be used to increase wheel utilization (Fig. 2).
- Long work pieces must be supported by a block so it will be level with top of base (Fig. 3). The cut off end should be free to fall downward to avoid wheel binding.

### Vise Operation (fig. 4)

The vise (F) has a quick-travel feature. To release the vise when it is clamped tightly, turn the crank (H) counter-clockwise one or two times to remove clamping pressure. Lift vise lever (I) up. Pull crank assembly out as far as desired. Vise may be pushed forward into work without cranking. Lower vise lever (I) then tighten vise (F) on work by using crank (H).

### Fence Operation (fig. 5, 6)

**CAUTION:** Turn off and unplug the tool before making any adjustments or removing or installing attachments or accessories. Be sure the trigger switch is in the OFF position. The fence (E) can be adjusted two ways: to change desired cutting angle and to change spacing between the fence and vise.

### To Change the Desired Cutting Angle

Use the wrench provided to loosen (do not remove) the two fence bolts (P). Align the desired angle indicator line with the slot line (Q) in the base (D). Securely tighten both fence bolts before use. For more accurate square cuts, disconnect the

power supply, loosen the two fence bolts, push arm down until wheel extends into base. Place a square against the wheel and adjust fence against the square. Securely tighten both fence bolts before use. When making a miter cut, the vise (F) may not clamp securely, depending on the thickness of the workpiece and the miter angle. Other aids (such as spring, bar or C-clamps) will be necessary to secure the work piece to the fence when making these cuts.

## Removal and Installation of Wheels (fig. 7, 8)



**CAUTION:** Turn off and unplug the tool before making any adjustments or removing or installing attachments or accessories. Be sure the trigger switch is in the OFF position. Do not make any adjustment while the wheel is in motion. Do not make any adjustment while chop saw is plugged into power supply.

1. Push in spindle lock (L) and rotate wheel (J) by hand until wheel lock lever engages slot in inside flange (R) to lock wheel. Loosen the bolt (S) counterclockwise in the center of the abrasive wheel with the 8mm hex wrench (G). Bolt has right-hand thread.
2. Remove the bolt (S), washer (T), outside flange (U) and old wheel (J).
3. Make sure flange surfaces are clean and flat. Install the new abrasive wheel by reversing the above steps.
4. Do not overtighten bolt.



**WARNING:** Check the work surface that the chop saw rests on when replacing with a new abrasive wheel. It is possible that the wheel may contact **ANY ITEMS OR STRUCTURE THAT EXTENDS ABOVE** work surface (under the base) when the arm is fully lowered.

## OPERATION TIPS FOR MORE ACCURATE CUTS

- Allow the wheel to do the cutting. Excessive force will cause the wheel to glaze reducing cutting efficiency and/or to deflect causing inaccurate cuts.
- Properly adjust fence angle.

- Make sure material is laying flat across base.
- Properly clamp material to avoid movement and vibration.

## MOTOR BRUSH INSPECTION AND REPLACEMENT (FIG.9)

BE SURE TOOL IS UNPLUGGED BEFORE INSPECTING BRUSHES. Brushes should be regularly inspected for wear. To inspect brushes, unscrew the two end cap screws (V) and remove the end cap (W). To remove each brush (X), first unplug the shunt wire terminal connection. Then carefully back the brush spring out of the brush box and remove brush. Brushes should slide freely in brush box. If brushes are worn down to 8 mm (0.3") as shown in Figure 9, they should be replaced. To reinstall each brush, carefully back the spring out of the brush box, insert the brush and return the spring making sure it is pressing on the brush and not touching the brush box. Reconnect shunt wire terminal, then replace the end cap and two screws.

## MAINTENANCE

Your DEWALT power tool has been designed to operate over a long period of time with a minimum of maintenance. Continuous satisfactory operation depends upon proper tool care and regular cleaning.



**WARNING:** To reduce the risk of injury, turn unit off and disconnect machine from power source before installing and removing accessories, before adjusting or changing set-ups or when making repairs. Be sure the trigger switch is in the OFF position. An accidental start-up can cause injury.



## Lubrication

Your power tool requires no additional lubrication.



## Cleaning



**WARNING:** Blow dirt and dust out of the main housing with dry air as often as dirt is seen collecting in and around the air vents. Wear approved eye protection and approved dust mask when performing this procedure.



**WARNING:** Never use solvents or other harsh chemicals for cleaning the non-metallic parts of the tool. These chemicals may weaken the materials used in these parts. Use a cloth dampened only with water and mild soap. Never let any liquid get inside the tool; never immerse any part of the tool into a liquid.

to any authorised repair agent who will collect them on our behalf.

You can check the location of your nearest authorised repair agent by contacting your local DEWALT office at the address indicated in this manual. Alternatively, a list of authorised DEWALT repair agents and full details of our after-sales service and contacts are available on the Internet at: [www.2helpU.com](http://www.2helpU.com).

## Optional Accessories



**WARNING:** Since accessories, other than those offered by DEWALT, have not been tested with this product, use of such accessories with this tool could be hazardous. To reduce the risk of injury, only DEWALT, recommended accessories should be used with this product.

Consult your dealer for further information on the appropriate accessories.

## Protecting the Environment



Separate collection. This product must not be disposed of with normal household waste.

Should you find one day that your DEWALT product needs replacement, or if it is of no further use to you, do not dispose of it with household waste. Make this product available for separate collection.



Separate collection of used products and packaging allows materials to be recycled and used again. Re-use of recycled materials helps prevent environmental pollution and reduces the demand for raw materials.

Local regulations may provide for separate collection of electrical products from the household, at municipal waste sites or by the retailer when you purchase a new product.

DEWALT provides a facility for the collection and recycling of DEWALT products once they have reached the end of their working life. To take advantage of this service please return your product

